

# Purchase Order Receipt Listing

Friday, August 01, 2014 8:42:30 AM

All amounts are calculated in domestic currency.

Page 1 of 2

All Vendors PO ID PO25193 Receipt Dates from 8/1/2014 to 8/1/2014 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Cur Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-RYS001 Ryerson Canada											
PO25193	1		M304B0.250X4.000 f		8/1/2014	8/1/2014	12.0000	\$6.38	0.0000	0	\$76.52
CAD	No		304 BAR .250 x 4.00 f		12.0000	DESI02	12.0000	\$76.52	0.0000	0	
			M129972								
	2		M304S11GA	sf	8/1/2014	8/1/2014	192.0000	\$8.74	0.0000	0	\$1,677.96
	No		304/316 0.125 Sheet sf		192.0000	DESI02		\$1,677.96	0.0000	0	
			M129972								
	3		M304S14GA	sf	8/1/2014	8/1/2014	128.0000	\$5.46	0.0000	0	\$699.15
	No		304SS sheet .080 sf		128.0000	DESI02		\$699.15	0.0000	0	
			M129972								
	4		M6061T6B0.625X02.500	f	8/1/2014	8/1/2014	12.0000	\$3.44	0.0000	0	\$41.34
	No		6061-T6 Bar .625 x 2.50	f	12.0000	DESI02	12.0000	\$41.34	0.0000	0	
			M129972								
	5		M6061T6B2.000X05.000	f	8/1/2014	8/1/2014	12.0000	\$22.04	0.0000	0	\$264.52
	No		6061T6 Bar 2.00 x 5.000	f	12.0000	DESI02	12.0000	\$264.52	0.0000	0	
			M129972								
	6		M6061T6B2.500X01.500	f	8/1/2014	8/1/2014	12.0000	\$8.26	0.0000	0	\$99.16
	No		6061-T6 Bar 2.50 x 1.50	f	12.0000	DESI02	12.0000	\$99.16	0.0000	0	
			M129972								
	7		M6061T6B0.500X02.500	f	8/1/2014	8/1/2014	12.0000	\$2.76	0.0000	0	\$33.06
	No		6061-T6 Bar .500 x 2.50	f	12.0000	DESI02	12.0000	\$33.06	0.0000	0	
			M129972								

Purchase Order ID/ Curt Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
VendorID\Vendor Name	8	VC-RYS001	Ryerson Canada		8/1/2014	8/1/2014	1.0000	\$0.00	0.0000	0	\$0.00
PO25193			71401-45								
CAD	No		PROCUREMENT QUALITY CLAUSES M129972		1.0000	DES102		\$0.00	0.0000	0	
<div> <div>Total Received Quantity:</div> <div>381.0000</div> </div> <div> <div>Total Qty to Inspect (PO U/M):</div> <div>0.0000</div> </div> <div> <div>Total Reject Quantity:</div> <div>0.0000</div> </div> <div> <div>Total Receipt Value:</div> <div>\$2,891.71</div> </div> <div> <div>Total Balance Due Quantity:</div> <div>0.0000</div> </div>											

# RYERSON

## Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r  
ID: J16982527

MO #

200 RUE DU CHEMINOT  
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5  
VAUDREUIL QC J7V 5V5

Page 1 of 1 07/30/14 14:22 CST

SO \* AP

Phone (450) 424-0153

SOLD TO:

DART AEROSPACE LTD.

1270, ABERDEEN STREET

SHIP TO:

DART AEROSPACE LTD.

1270, ABERDEEN STREET

Order Number

X6-335785

Purchase Order

PO25193

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Total Packages: 1

Ship Via	Freight	Customer #	Sales	Tax Status	Contact	Certs	Due Date
Ontario	Our Truck Prepaid/Allowe	1946	21 PG	Taxable		1	07/31/2014
Bill of Lading:	Pro Bill:	Ship Approval:	Ship Date:	Order Date:			
				07/30/2014			

Line No.

Item

Description

Qty Shipped

BO Quantity

1 7426-7949 TOLE 304 FINI #2B .075 X 48 X 96

Tariff Code: 7219.33.00.11

Qty Comm: 4

Order Qty:

128.0000 USF

Pcs:

4

128.00 USF

(1 - SKID 403 )

Cntrl: X6FT3722 H: M9K2

T: 05M9K2-B

4 pcs LOC EXP

Wt: 403

\*\*\* Filled by Initials: MV

Customer/Driver Instructions:  
HEURES D'OVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARLOT ELEVATEUR AVANT COTE CHAUFFEUR  
CFC ET MTR REQUIS A LA LIVRAISON

Received by:

Date:

Packing List

Alloys of Aluminum, Copper, Steel Caution:

Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at [www.Ryerson.com](http://www.Ryerson.com), or from your sales representative, or by calling (800) 268-2680.

RYERSON

Packing List  
Shipping Order

URL for Test Reports: portal.ryerson.com/r

ID: J15372427

MO #

Page 1 of 3

07/30/14 13:22 CST

200 RUE DU CHEMINOT  
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5  
VAUDREUIL QC J7V 5V5

SO

AP

Phone (450) 424-0153

SOLD TO:

DART AEROSPACE LTD.  
1270, ABERDEEN STREET

SHIP TO:

DART AEROSPACE LTD.  
1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Total Packages: 3

Order Number

X6-335776

Purchase Order

PO25193

Ship Via	Freight	Customer #	Sales	Tax Status	Contact	Certs	Due Date
Ontario	Our Truck Prepaid/Allowe	1946	21 PG	Taxable		1	07/31/2014
Bill of Lading:	Pro Bill:	Ship Approval:			Ship Date:		Order Date:
							07/30/2014

Line No.

Item

Description

Qty Shipped

BIO Quantity

1 7131-3563 BARRE D6304L A240 PL 1/4 X 4 X 10-12 PD

Tariff Code: 7222.19.00.11

Qty Comm: 1

Order Qty:

12.0000 UFT

Pcs: 1

1

12.00 UFT

( 1 BOARD 40 )

Cntrl: X6FT1237 H: 501995

T: TR011666

1 pcs Loc EXP

\*\*\* Filled by Initials: SR

2 7427-6403 TOLE 304 FINI #2B .120 X 48 X 96

Tariff Code: 7219.32.00.11

Qty Comm: 6

Order Qty:

192.0000 USF

Pcs: 6

6

192.00 USF

( 1 -SKID 968 )

Cntrl: X6FS9855 H: L0F2

T: 03L0F2-D

6 pcs Loc EXP

Wt: 968

\*\*\* Filled by Initials: MV

3 7426-7949 TOLE 304 FINI #2B .075 X 48 X 96

Tariff Code: 7219.33.00.11

Qty Comm: 4

Order Qty:

403.0000 USF

Pcs: 0

0

0.00 USF

403.00

Customer/Driver Instructions:  
HEURES D'OVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR\_AVANT COTE CHAUFFEUR  
CFC ET MTR REQUIS A LA LIVRAISON

Received by:

Date:

Packing List

Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at [www.Ryerson.com](http://www.Ryerson.com),  
or from your sales representative, or by calling (800) 268-2680.

Alloys of Aluminum, Copper, Steel Caution:

Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

# RYERSON

## Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r

ID: J15372427

MO #

Page 2 of 3 07/30/14 13:22 CST

200 RUE DU CHEMINOT  
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5  
VAUDREUIL QC J7V 5V5

SO

AP

Phone (450) 424-0153

SOLD TO:

SHIP TO:

DART AEROSPACE LTD.  
1270, ABERDEEN STREET

DART AEROSPACE LTD.  
1270, ABERDEEN STREET

Order Number
X6-335776
Purchase Order
PO25193

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Line No.	Item	Description	Qty Shipped	B/O Quantity
----------	------	-------------	-------------	--------------

4 5131-6578 PLAT AL EXTRUDE 6061T6511 COIN CARRE 5/8 X 2-1/2 X 144

Tariff Code: 7604.29.00.19

Qty Comm: 1 Order Qty: 12.0000 UFT Pcs: 1 12.00 UFT

( 1 -BUNDL 22 ) Cntrl: X6FS1660 H: 201407864 T: 795853 1 pcs Loc EXP

\*\*\* Filled by Initials: SR

5 5131-9788 PLAT AL EXTRUDE 6061T6511 COIN CARRE 2 X 5 X 144

Tariff Code: 7604.29.00.19

Qty Comm: 1 Order Qty: 12.0000 UFT Pcs: 1 12.00 UFT

( 0 -PK/WT 142 LINE 4 ) Cntrl: X6FS8996 H: 201411618 T: 810168 1 pcs Loc EXP

\*\*\* Filled by Initials: SR

6 5131-9184 PLAT AL EXTRUDE 6061T6511 COIN CARRE 1 1/2 X 2 1/2 X 144

Tariff Code: 7604.29.00.19

Qty Comm: 1 Order Qty: 12.0000 UFT Pcs: 1 12.00 UFT

( 0 -PK/WT 52 LINE 4 ) Cntrl: X6FS5133 H: ES05884 T: 5364327 1 pcs Loc EXP

\*\*\* Filled by Initials: SR

Customer/Driver Instructions:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR  
CFC ET MTR REQUIS A LA LIVRAISON

### Packing List

Received by: \_\_\_\_\_ Date: \_\_\_\_\_

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Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

148/07

# RYERSON

## Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r  
ID: J15372427

MO #

200 RUE DU CHEMINOT  
200 RUE DU CHEMINOT

Phone (450) 424-0153

SOLD TO:  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET

SHIP TO:  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET

Page 3 of 3

SO

AP

07/30/14 13:22 CST

Order Number
X6-335776
Purchase Order
PO25193

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Line No.

Item

Description

Qty Shipped

B/O Quantity

7 5131-5463 PLAT AL EXTRUDE 6061T6511 COIN CARRE 1/2 X 2 1/2 X 144

Tariff Code: 7604.29.00.19

Qty Comm: 1

Order Qty:

12.0000 UFT

Pcs:

1

12.00 UFT

( 0 -PK/WI 18 LINE 4 )

Cntrl: X6C07010 H: Z00224069

T: 748634

1 pcs Loc EXP

\*\*\* Filled by Initials: SR

8 7915-9998 CHARGE ENERGETIQUE/ENERGY CHARGE

Tariff Code: 7604.29.00.19

Order Qty:

1.0000 LOT

Pcs:

0

1.00 LOT

Customer/Driver Instructions:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARLOT ELEVATEUR AVANT COTE CHAUFFEUR  
CFC ET MTR REQUIS A LA LIVRAISON

### Packing List

Alloys of Aluminum, Copper, Steel **Caution:**

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Received by:

Date:

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RYERSON

30 JUL 2014

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tel: 450-424-0153 Fax: 450-424-0853

Sold To: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

C E R T I F I C A T E

Cert. No: 335785

Part No.: 74267949

TOLE 304

FINI #2B

.075 X 48 X 96

Pcs

Wgt

4

NORTH AMERICAN STAIN

Heat Number

Test ID

05M9K2-B

Control Number

X6FT3722

4

AUTHORIZED SIGNATURE

This is to certify that the material supplied as above, conforms to the specifications as outlined in your above order.

To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE





# METALLURGICAL TEST REPORT

North American Stainless Canada Inc.  
740 Imperial Road North  
Guelph, ON N1K1Z3  
Canada

740 Imperial Road North

Certificate: 964912 1 Mail To:

Customer: 007035 510 RYERSON CANADA, INC.  
C/O X6 - RYERSON VAUDREUIL  
200 CHEMINOT STREET  
VAUDREUIL, QC J7V5V5

Ship To:

RYERSON CANADA, INC.  
C/O X6 - RYERSON VAUDREUIL  
200 CHEMINOT STREET  
VAUDREUIL, QC J7V5V5

Date: 7/08/2014 Page: 1

Steel: 304L

Finish: 2B

Your Order: 748827

NAS Order: PN 0038932 03

Corrosion: ASTM A262/10 A,180Bend-OK

## PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED. UNS 30403  
ASTM A240/13c,A480/13,A666/10,ASME SA240/13,SA480/13,SA666/13  
CHEM ONLY ON FOLLOWING ASTM: A276/13,A479/13a,A484/13a,A312/13  
CHEM ONLY ON FOLLOWING ASME: SA312/13,SA479/13  
AMS 551H XMRK; MIL-5059D AMD3(X CAN NAS); MIL-4043B  
NACE MR0175/ISO 15156-3:2003 A, MR0103/07,Q08766D-A X MAG PERM  
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

## REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1; RoHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
NAS Steel Making Process: EAF, AOD, & Cont. Casting  
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001  
\*Welded & Manufactured in the USA; Mat'l is DFRS Compliant  
\*Welded & Manufactured in the USA; Mat'l is DFRS Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
05M9K2 B	05M9K2 B		.0725	48.0000	17.170	COIL		4	1 74266941

## CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
M9K2	US	.0215	18.1575	.4960	1.7485	.4665	.0859	8.0615	.0340	.0028
SI %										
.2115										

## MECHANICAL PROPERTIES

Product Id#	Coil #	1 <sup>d</sup> Tensile UTS KSI	2 <sup>nd</sup> Tensile UTS KSI	20C Elong % -2"	Hard RB	Tail Hard
05M9K2 B	05M9K2 B	F T	97.58	51.40	46.26	88.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr. ASB  
7/08/2014



Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>S</u>	SIGNED OFF BY: _____
DATE: <u>14/08/15</u>	DATE: _____

Testers located in the Quality Office

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.			
RECORD RESULTS BELOW			
TYPE OF MATERIAL	HRC	HRB	DUR A
SIZE OF TEST SAMPLE			DUR D
HARDNESS / DUROMETER READING			

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	
CORROSION	<input checked="" type="checkbox"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	
CORRECT # ON THE MATERIAL	<input checked="" type="checkbox"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	

MATERIAL: <u>304 S1150</u>	DATE: <u>2014/08/15</u>
MATERIAL CERT REC'D: <u>yes</u>	QUANTITY RECEIVED: <u>4 sheets</u>
QUANTITY INSPECTED: _____	QUANTITY REJECTED: _____
THICKNESS ORDERED: <u>0.080"</u>	THICKNESS RECEIVED: <u>0.079"</u>
SHEET SIZE ORDERED: <u>192 sf</u>	SHEET SIZE RECEIVED: <u>128 sf</u>
PO / BATCH NO.: <u>P025193</u>	

## MATERIAL RECEIPT INSPECTION FORM

RYERSON

30 JUL. 2014

T E S T C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ00001

Tel: 450-424-0153 Fax: 450-424-0853

Sold To: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

P/O NO: P025193  
Rel :  
S/O NO: 335776 1  
B/L NO:  
Inv No:

Ship To: ( 1 )  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY  
K6A 1K7

ON

CERTIFICATE OF COMPLIANCE

Cert. No: 335776

Part No.: 71313563

BARRE DC304L A240 PL

1/4 X 4 X 10-12 PD

Pcs 1

Wgt

PHOENIX

Heat Number

501995

Test ID

TR011666

Control Number

X6FT1237

1

THIS IS ONLY A LETTER OF COMPLIANCE

To Whom It May Concern,

This is to certify that the material supplied as above, conforms to the specifications as outlined in your above order.

AUTHORIZED SIGNATURE

RYERSON

30 JUL. 2014

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.  
200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y  
GST/TVQ REG. # 1019096102 TQ0001  
Tel: 450-424-0153 Fax: 450-424-0853

Sold To: ( 1946 )

DART AEROSPACE LTD.  
1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

C E R T I F I C A T E

Cert. No: 335776

Part No.: 74276403  
TOLE 304  
FINI #2B

.120 X 48 X 96

Pcs 6  
Wgt

=====

NORTH AMERICAN STAINLESS  
Test ID 03L0F2-D  
Control Number X6FS9855

6

AUTHORIZED SIGNATURE



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as above, conforms to the specifications as  
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To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE

RYERSON

30 JUL. 2014

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tel: 450-424-0153 Fax: 450-424-0853

Sold To: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

C E R T I F I C A T E

Cert. No: 335776

Part No.: 51316578

PLAT AL EXTRUDE 6061T6511 COIN CARRE

Pcs 1

Wgt

5/8 X 2-1/2 X 144

SERVICE CENTER METAL

Heat Number

201407864

Test ID 795853

Control Number X6FS1660

1

This is to certify that the material supplied as above, conforms to the specifications as outlined in your above order.

To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE

AUTHORIZED SIGNATURE

RYERSON

30 JUL. 2014

C E R T I F I C A T E

Sold By: RYERSON CANADA INC.  
200 RUE DU CHEMINOT  
VAUDREUIL-DORION  
QC J7V 5V5  
GST/TPS REG. # 895962561RT0001Y  
GST/TVQ REG. # 1019096102 TQ0001  
Tel: 450-424-0153 Fax: 450-424-0853

Sold To: ( 1946 )  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY  
ON K6A 1K7  
Ship To: ( 1 )  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET  
HAWKESBURY  
K6A 1K7

C E R T I F I C A T E

Part No.: 51319788  
PLAT AL EXTRUDE 6061T6511 COIN CARRE  
2 X 5 X 144  
Pcs 1  
Wgt

SERVICE CENTER METAL  
Heat Number 201411618  
Test ID 810168  
Control Number X6FS8996  
1

THIS IS ONLY A LETTER OF COMPLIANCE

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as above, conforms to the specifications as  
outlined in your above order

AUTHORIZED SIGNATURE

RYERSON

30 JUL 2014

TEST CERTIFICATE

Sold By:

RYERSON CANADA INC.  
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tel: 450-424-0153 Fax: 450-424-0853

Sold To: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

CERTIFICATE OF COMPLIANCE

Cert. No: 335776

Part No.: 51319184

PLAT AL-EXTRUDE 6061T6511 COIN CARRE

1 1/2 X 2 1/2 X 144

Pcs 1

Wgt

CAN ART  
Heat Number

Test ID  
5364327

Control Number  
X6FSS133

1

AUTHORIZED SIGNATURE

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To Whom It May Concern,

THIS IS ONLY A LETTER OF COMPLIANCE

30 JUL. 2014

RYERSON

C E R T I F I C A T E

Sold By:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION

QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ00001

Tel: 450-424-0153 Fax: 450-424-0853

Sold To: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tel: (613) 632-3336

Fax: (613) 632-4443

CERTIFICATE OF COMPLIANCE

Cert. No: 335776

Part No.: 51315463

PLAT AL-EXTRUDE 6061T6511 COIN CARRE

1/2 X 2 1/2 X 144

Pcs 1

Wgt

KAISER

Heat Number

Z00224069

Test ID

748634

Control Number

X6C07010

1

To Whom It May Concern,

This is to certify that the material supplied as above, conforms to the specifications as outlined in your above order.

AUTHORIZED SIGNATURE

28

THIS IS ONLY A LETTER OF COMPLIANCE

11/08/02





FAX SERVER

DART AEROSPACE LTD. P.O. - P025193 S.O. - 335776

# PHOENIX TUBE COMPANY, INC.

Manufacturer of Stainless Ornamental and Structural Tubing

## CERTIFICATION OF TEST

Ship To: RYERSON CANADA

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V

Phone# 4240153  
Ext:

ORDER#: 339370

QTY SHIPPED: 1065.0

GRADE: 304L

HEAT#: 501995

TEST REPORT#: TR011666

Report Date: 03/04/14

TYPE 304L/304 DUAL CERTIFIED

UNS# 30400 / 30403

ASTM A666-10

QQ-S-763F, COND A

QQ-S-766D, COND. A

CHEMISTRY ONLY

Sold To: RYERSON CANADA

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V

CAN

CUSTOMER ORDER#: 754390

CUST REF NBR:

DATE SHIPPED: 06/02/14

SIZE: 4" X 1/4" HRAP

SOURCE: USA D

VENDOR: OUTOK

Specification:

CHEMISTRY THIS COLUMN:

ASTM A276-13

ASTM A276-13 COND. A

ASTM A479-13

ASTM A479-13

NO WELD REPAIR

EN 10204 2.2

ASTM A262-13, PRACT/ E

CORROSION OK, HRAP

ASTM A484-13

ASTM A484-13

ASTM A480-13

ASTM A480-13

ASTM A240-13

ASTM SA240-13

MILS 5059D AMEND 3

AMS5553H/AMS5513J

NACE MR0175/01 / MR0103

AMS 5639H / AMS 5647J



6870 HIGHWAY 42 EAST

# METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
GHENT, KY 41045

Certificate: 922956 3

Ship To:

Date: 2/26/2014 Page: 1

Customer: 007035 510  
RYERSON CANADA, INC.  
C/O X6 - RYERSON VAUDREUIL  
200 CHEMINOT STREET  
VAUDREUIL, QC J7V5V5

RYERSON CANADA, INC.  
C/O X6 - RYERSON VAUDREUIL  
200 CHEMINOT STREET  
VAUDREUIL, QC J7V5V5

Steel: 304L

Finish: 2B

Your Order: 745848

NAS Order: PN 0035129 01

Corrosion: ASTM A262/10 A, 180Bend-OK

## PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED. UNS 30403  
ASTM A240/13a, A480/13, A666/10; ASME SA240/13, SA480/11a, SA666/13  
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13  
CHEM ONLY ON FOLLOWING ASME: SA312/11, SA479/11  
AMS 5511H XTRK; MIL-5059D AMD3 (X CRN WEAS); MIL-4043B  
NACE MR0175/ISO 15156-3:2003 A, MR0103/07; QCS766D-A X MAG FERN  
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

## REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1; ROHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
NAS Steel Making Process: EAF, AOD, & Cont. Casting  
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001  
\*Melted & Manufactured in the USA; Mat'l is DFARS Compliant  
\*Melted & Manufactured in the USA; Mat'l is DFARS Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
03L0F2 D	03L0F2 D		.1163	48.0000	9,750	COIL		6	1 74275694

## CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
L0F2	US	.0217	18.1330	.5390	1.8110	.3700	.0673	8.0630	.0340	.0010
SI %										
.2820										

## MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o r	UNS	.2% YS KSI	ELONG %-2"	Hard RB	Tail
03L0F2 D	03L0F2 D	FT	92.56	49.03	51.06	87.00	85.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

ERIC HESS

2/26/2014



Can Do.

## Service Center Metals

5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
202551	6

CERTIFICATION
ASTM-B221-13 StencilCont
SPECIFICATION
AMS-QQA-200/8 - 1997

BILL TO	MANIFEST NUMBER	DIE NUMBER	DATE OF SHIPMENT
Ryerson Canada, Inc. (Toronto)	222745	RB0107	4/22/2014
SHIP TO	CUSTOMER PO	ALLOY/TEMPER	SALESPERSON
Ryerson Canada, Inc. (Montreal)	752290	6061-T6511	D. Schroeder (Canada)
Quantity Certified	529 lbs	24 pcs	DESCRIPTION
			SCRB :625x2.500

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
-------	---------	-----------	---------------------------------	----------------------	--------------------

2	201407864	4/22/14	min 48.90 max 49.50	min 46.40 max 47.70	min 14.20 max 14.80
---	-----------	---------	------------------------	------------------------	------------------------

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	AL	Each	Total	Others	Melt Source:
01121404	6061	0.74	0.36	0.31	0.10	0.86	0.09	0.09	0.02	97.43	0.03	0.10		United States of America

Print Date: 4/22/2014

*Calvin J. Wiggins*

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/23/11 - UMS



**Service Center Metals**

5850 Quality Way

Prince George, VA 23875

**Can Do.**

# CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
206422	9

<b>BILL TO</b> Ryerson Canada, Inc. (Toronto)	<b>MANIFEST NUMBER</b> 227443	<b>DIE NUMBER</b> MRB0855	<b>DATE OF SHIPMENT</b> 6/10/2014
<b>SHIP TO</b> Ryerson Canada, Inc. (Montreal)	<b>CUSTOMER PO</b> 754493	<b>ALLOY / TEMPER</b> 6061-T6511	<b>SALESPERSON</b> D. Schroeder (Canada)
<b>Quantity Certified</b> 1,139 lbs	<b>CUSTOMER PART NUMBER</b> 51319788	<b>DESCRIPTION</b> MQRB 2.000 x .024 x 5.000 + .034	<b>CERTIFICATION</b> ASTM-B221-13 StencilCont SPECIFICATION AMS-QQA-200/8 - 1997

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

## Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)		Yield Strength (KSI)		Percent Elongation	
			min	max	min	max	min	max

1	201411204	6/4/14	min	50.70	max	50.70	min	47.70	max	47.70	min	19.20	max	19.20
1	201411618 ✓	6/8/14	min	50.30	max	50.30	min	45.80	max	45.80	min	18.10	max	18.10

## Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others		Melt Source:
											Each	Total	
05231402	6061	0.72	0.34	0.31	0.12	0.89	0.15	0.05	0.02	97.40	0.03	0.10	United States of America
1m140530b-0501	6061	0.74	0.36	0.32	0.10	0.88	0.10	0.05	0.02	97.44	0.03	0.10	United States of America

Print Date: 6/10/2014

*Calvin J. Wiggins*

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/29/11 - UMS

PART AEROSPACE LTD. P.O. - P025193 S.O. - 335776

FAX SERVER



Material Test Report

Manifest: 277812

Ship To: Ryerson Vaudreuil  
 200 Rue Du cheminot  
 Vaudreuil-Dorion, QC J7V 5V5

Our Order: 862144 - 1  
 Cust P.O.: 753055  
 Die: ES05884  
 Part: 5131-9184  
 Alloy Temper: 6061 T6511 Description: 1.500 x 2.500  
 Print Date: 5/14/14

Chemical Composition Range									
6061	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other/Each Other/Total
Min	0.40	0.15		0.8	1.2	0.35	0.25	0.15	0.05
Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.15

Mechanical Properties									
Sample ID	Cast #	Lot #	Test Date	Ultimate Tensile	Yield	2% offset	Elongation 2" gage length	Strength ksi	
47139	14041191A	A11	5/9/14	45.02	41.11		20.0		

Applicable Specifications: ASTM B221-13  
 QA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing  
 Authorized:

Evan Eng, Quality Assurance Mgr.

CERTIFIED TEST REPORT

http://Online.KaiserAluminum.com



*[Handwritten signature]*

PART AEROSPACE LTD. P.O. - P025193 S.O. - 335776

FAX DELIVER

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 748634-1		CUSTOMER PART NUMBER: 51315463		PRODUCT DESCRIPTION: .500 X 2.500 RECT BAR	
KAISER ORDER NUMBER: 659494	LINE ITEM: 001	SHIP DATE: 01/28/2014	KAISER LOT NUMBER: Z00224069	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 988.000 LB	QUANTITY: 56.000 PCS	B/L NUMBER: 608077	DRAWING/THICKNESS: 12.000 FT	WIDTH: 2.500	LENGTH: 12.000 FT
SHIP TO: RYERSON CANADA 200 RUE DU CHEMINOT VAUDREUIL-DORION, PQ J7V 5V5 CANADA					
SOLD TO: RYERSON 161 THE WEST MALL ETOBICOKE, ON M9C4V8 CANADA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
Z00224069	0001	1	46.0	42.2	19.1	RE	56	N/A
Z00224069	0001	2	45.5	41.7	18.1	RE	55	N/A
Z00224069	0001	3	45.6	42.1	19.1	RE	55	N/A
Z00224069	0001	4	45.2	41.6	19.0	RE	56	N/A
Z00224069	0001	5	44.8	41.3	20.7	RE	54	N/A
Z00224069	0001	6	46.5	42.8	19.3	RE	57	N/A
Z00224069	0001	7	45.7	41.8	18.3	RE	56	N/A
Z00224069	0001	8	46.2	42.5	19.0	RE	56	N/A
Z00224069	0001	9	46.2	42.6	13.7	RE	56	N/A
Z00224069	0001	10	46.2	41.4	19.2	RE	57	N/A
Z00224069	0002	1	47.2	44.2	18.0	RE	56	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	.00	0.00	.04

Applicable Requirements:

ASTM-B221-13 STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 97 (REAF 2012) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA  
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

Plant Serial: 00121368  
Kaiser Order Number: 659494  
Line Item: 001



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER Purchase Order ID PO25193

Purchase Order Date 7/29/2014  
PO Print Date 7/29/2014

Page Number 1 of 4

Order From :

VC-RYS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5

FAXED

Contact Name  
Vendor Phone

450-424-0153

Ship To Contact  
Ship To Phone

Yours ppd

Ship Via:

Destination-Collect

FOB

Currency

CAD

Terms

Net 10

Customer Tax #

10127-2607

Customer POID

Chantal Laviole

Line	Reference	Vendor Part Number	Description/ Mfg ID	Reg Date/ Taxable	CD	Reg Qty/ Unit of Measure	PO Unit Price	Extended Price
------	-----------	--------------------	------------------------	----------------------	----	--------------------------------	---------------	-------------------

1	M304B0.250X4.000	304 BAR .250 x 4.00	8/1/2014	Yes		12.00	\$6.80	\$81.65
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE								
AS PER ASTM A276 OR ASTM A240								
NOTE: AISI 303 NOT ACCEPTABLE								

M304S11GA	304/316 0.125 Sheet	8/1/2014	Yes			192.00	\$9.33	\$1,790.40
MATERIAL: AISI 304/316 SS SHEET ANNEALED								
AS PER MIL-S-5059 OR AMS 5513 (304)								
OR AMS 5524 (316)								
OR ASTM A240 OR ASME SA240								

Line Total: \$1,790.40

Line Total: \$81.65

Note:

7/29/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER Purchase Order ID PO25193

Purchase Order Date 7/29/2014  
PO Print Date 7/29/2014

Page Number 2 of 4

Order From :

VC-RYS001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5

Contact Name

Vendor Phone 450-424-0153

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

FOB

Destination-Collect

Currency

CAD

Terms

Net 10

Customer Tax #

10127-2607

Customer POID

Chantal Laviole

Buyer

3 M304S14GA

304SS sheet .080

8/1/2014

Yes

128.00

sf

\$5.83

\$746.00

MATERIAL: AISI 304/316 SS SHEET ANNEALED  
AS PER MIL-S-5059 OR AMS 5513 (304)  
OR AMS 5524 (316)  
OR ASTM A240 OR ASME SA240

4 M6061T6B0.625X02.500

6061-T6 Bar .625 x 2.50

8/1/2014

Yes

12.00

f

\$3.68

\$44.11

Line Total:

\$746.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR ASTM B211 OR  
ASTM B221

5 M6061T6B2.000X05.000

6061T6 Bar 2.00 x 5.000

8/1/2014

Yes

12.00

f

\$23.52

\$282.24

Line Total:

\$44.11

Note:

7/29/2014

10/8/14



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER Purchase Order ID PO25193

Purchase Order Date 7/29/2014  
PO Print Date 7/29/2014

Page Number 3 of 4

## Order From :

VC-RYS001  
RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

## Ship To :

DART AEROSPACE LTD

Contact Name  
Vendor Phone

450-424-0153

Ship To Contact  
Ship To Phone  
Ship Via:  
Ship Acct:

Yours ppd

FOB

Destination-Collect

Currency

CAD

Terms

Net 10

Customer Tax #

10127-2607

Customer POID

Chantal Lavoie

Buyer

6 M6061T6B2.500X01.500 6061-T6 Bar 2.50 x 1.50 8/1/2014 Yes 12.00 \$8.82 \$105.80

7 M6061T6B0.500X02.500 6061-T6 Bar .500 x 2.50 8/1/2014 Yes 12.00 \$2.94 \$35.28

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

8/1/2014

Yes

12.00

\$2.94

\$35.28

Line Total:

\$105.80

Line Total:

\$35.28

Note:

7/29/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**  
Purchase Order ID PO25193  
Purchase Order Date 7/29/2014  
PO Print Date 7/29/2014  
Page Number 4 of 4

Order From : VC-RYS001 Ship To : DART AEROSPACE LTD  
RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5  
CANADA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Customer POID	10127-2607
Ship To Contact	Customer Tax #	Net 10
Ship To Phone	Currency	CAD
Ship Via:	FOB	Destination-Collect
Ship Acct:		

8	71401-45	PROCURMENT	8/1/2014	1.00	\$0.00	
Procurement Quality Clauses						
A005 right of entry						
A012 chemical and physical test report						
A016 personnel qualification						
A017 raw material identification (as applicable)						
A026 certification of material conformance						
A041 quality management system						
A042 dart notification by supplier						
A043 retention of quality documents						

Line Total: \$0.00  
PO Total: \$3,085.48

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1 Change Date: 7/29/2014